

Pro-Line UL Rotary Phase Converters **UL-25**

Quick Specs

See back for complete specs

Single Phase Input Power - 208 - 245 Volts

Input Amperage Range - 60 - 125 Amps

Idler HP Rating - 25HP (18.6kW)

3 Phase Rated Output - 208 - 245 Volts

3 Phase Output Amperage - 65 Amps

Voltage Balance - Based on input +/-2-5%

Professional. Rugged. Affordable. UL. The Pro-Line UL offers much more than you would expect from a phase converter. Loaded with features and unmatched quality.

Control Panel Features

- UL-Listed Industrial Control Panel for the US and Canada
- Built-In Motor Starter with Start/Stop Push Button Switch
- Digitally Controlled & Protected Start Circuit
- Complete Phase Power Failure Protection
- Precision Voltage Balancing
- Power "ON" Indicator Light
- 10 Year Parts / Lifetime Labor Warranty
- Made In the USA



Idler Generator Features

- UL Recognized Component
- Custom Made Rotary Phase Converter Generators
- Soft Start Idler Generator
- Made by Baldor Electric USA
- Low Impedance/High Efficiency Design
- Available in ODP and TEFC
- Shielded Windings
- Made In the USA

Easy Installation



Installation made easy with removable back plate, open side walls, oversized wire connections and laser cut knockouts including one for a twist-lock outlet.



North America Phase Converter Co.
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Model	
Brand	NAPCES
Line	Pro-Line UL
Model #	UL-25
General Specifications	
Horse Power (HP)	25
Kilo-watt (kW)	18.6
Frequency (Hz)	60
Generator Type	ODP
Enclosure Type	NEMA 1 (Indoor)
Generator Frame	284
Single Phase Electrical Specifications	
Voltage Input	208-245
Minimum Fuse Size	60
Minimum Circuit Breaker Size	60
Maximum Fuse Size	125
Maximum Circuit Breaker Size	125
Minimum Wire Input	1/0 AWG
Idle Amperage	6.56
Three Phase Electrical Specifications	
Voltage Output	208-245 based on input voltage
Output Amperage	65
Voltage Balance	2 - 5%
Minimum Wire to Generator	4 AWG
Minimum Wire to Load	4 AWG or based on load
Dimensions & Weights	
Enclosure (H X W X D)	28" X 18" X 8"
Idler (Approx.) Length X Diameter	19" X 11.5"
Approx. Total Shipping Weight	268lbs.

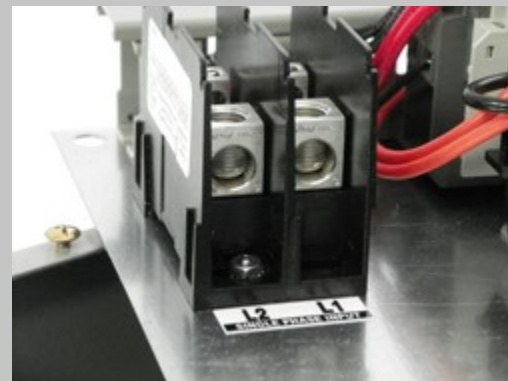
The UL-25 Pro-Line UL Phase Converter is best sized for:
Easy / Light Motor Loads - up to 20HP
<i>Examples of Easy Loads: Table Saw, Milling Machine, Drill Press</i>
Medium Motor Loads - up to 15HP
<i>Examples of Medium Loads: Belt Sander, Grinder, Mixer</i>
Hard Motor Loads - up to 12HP
<i>Examples of Hard Loads: Gearhead Lathe, Dust Collector, Fan</i>
Very Hard Motor Load - up to 10HP
<i>Examples of Very Hard Motor Loads: Air Compressor, Sub. Pump</i>
CNC, Resistive and Inductive Loads - up to 39amps @240 volts

Sizing Notes **UL-25**

- For light/easy motor loads:** Size rotary phase converter up one size above motor size
- For medium motor loads:** Size rotary phase converter 1.5 times larger than motor size
- For heavy/hard motor loads:** Size rotary phase converter double the size of motor load
- For very hard motor loads:** Size rotary phase converter 2.5 times larger than the motor load
- For CNC, resistive and inductive loads:** Size rotary phase converter double the size of load



Built-In Motor Starter with Start / Stop Switch



Oversized Power Distribution Blocks for Easy Installation



Complete 3 Phase Power Guard Protection